

Navcore™ is a lightweight substrate that may be finished with Navurban Diamond™ Finish decorative surface films, Navlam Sandblasted™ and Enviroven™ reconstructed veneers. This lightweight board has a solid core that provides additional fixing strength. The solid core allows cut-outs to be created within the panel, for decorative effects. Navcore™ is manufactured with a falcata block board core and 2.5mm EO MDF skins.

## Applications

Designed for interior use, Navcore™ is ideal for ceiling fins, screens, floating shelving and non-structural residential or commercial applications that require a lightweight construction material with a decorative finish.

Combine Navcore™ with Navurban's™ Diamond Finish embossed, low gloss finish in a range of fine, medium or heavily structured woodgrains or with Navlam and Enviroven™ veneers, to achieve the texture of solid timber.

## Sheet Sizes & Thicknesses

Navcore™ is available in a 2980mm x 1225mm sheet size, in 38mm & 50mm thicknesses.

## Substrate Properties

Tested for performance of block board products.

## Certification

Navcore™ is manufactured with an EO, low VOC substrate. It is tested to Japanese Standard JIS A 5905:2003 for formaldehyde emissions and achieves an F4\*\*\*\* rating.

Product Comparison	Test Method	Result
Solid Core Falcata Block Board		VOC Free
2.5mm EO MDF Skins	JIS 5905	F4****
Water-based Glue	JAIA 404241	VOC Free
EVA Emulsion	JAIA 008383	F4***

Mechanical Properties			
Typical Properties for Navcore™		Unit	
Thickness		mm	38
<b>Dimensional Accuracy</b>			
Thickness Tolerance		mm	-0.5mm >< +10mm
Width Tolerance		mm	Falcata ± 5.0mm, MDF ± 3.0mm
Length Tolerance		mm	Falcata ± 5.0mm, MDF ± 3.0mm
Moisture Content		%	<15%
Weight		kg/m <sup>2</sup>	13.1
Density	JIS A 5905:2003	g/cm <sup>3</sup>	0.41
Swelling in Thickness after immersion in water		%	3.80
Bending Strength	0°	N/mm <sup>2</sup>	15.5
	90°	N/mm <sup>2</sup>	5.8
Formaldehyde		mg/L	0.3
Fire Tests	AS/NZS		Group 3: Average Specific extinction area = 2881m <sup>2</sup> /kg